Wednesday, 11/16/2005 1:09:52 F Date: Linda Laçelle User:

Process Sheet

: CU-DAR001 Dart Helicopters Services Customer

Job Number : 24210 **Estimate Number** : 10606

P.O. Number :NIA

: 11/16/2005 S.O. No. :NIP This Issue

Prsht Rev. : NC

: MIA First Issue : NIP **Previous Run**

: PURCHASED PARTS Type

Checked & Approved By Comment

: Est:

05.05.12 New issue KJ/JLM Α

Drawing Name

: WEARPLATE

: D33193 **Part Number**

: D3319 REV. B **Drawing Number**

: NIA **Project Number** : B **Drawing Revision**

Material : NIA

: 11/23/2005 **Due Date**

Qty: 1 Um:

Each

Additional Product

Written By

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0



PURCHASING



Comment: PURCHASING

Issue P/O:

2008540 Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3319

Possible Supplier: Industrial Laser Material release note is required

2.0

D33193F



Wearplate



Comment: Qty.:

1.0000 Each(s)/Unit

1.0000 Each(s)

3.0 PACKAGING 1



PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

WEARPLATE

Recieive & Inspect for Transit Damage Ensure Material Release Note is attached

4.0 QC6



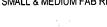
DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per inspection template D3319-3T1

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1





Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary

Date: User:	Wednesday, 11/16/2005 1:09:52 PM Linda Lacelle	Process Sheet							
Custo	mer: GU-DAR001 Dart Helicopters Sen								
4	Anter. Go Britton Bart Honooptoro Cor	Didwing removed and a re-							
Job Nun	nber: 24210	Part Number: D33193							
Job Number	:								
Seq. #:	Machine Or Operation:	Description :							
6.0	BRAKE NC	NC BRAKE							
Comment: NC BRAKE									
		61 as per Dwg D3319 Rev: <u>B</u> 5/B 05/12/06							
7.0	QC6	DIMENSIONAL CHECK							
		J. 05-12-06							
Comment: DIMENSIONAL CHECK									
8.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1							
C	omment: LARGE FABRICATION RES	00RCE 1 819-3T2 per QSI 004 and Dwg D3319 Rev: <u>2</u>							
		rintion Ratch							
	•	Hardcoat Rod 19172 CPL 06-12-06							
9.0	QC9	VISUAL WELDING INSPECTION							
		05/2/06							
	omment: VISUAL WELDING INSPECT								
10.0	POWDER COATING	POWDER COATING							
	omment: POWDER COATING								
		Ref: 4.3.5.6) as per QSI 005 4.3							
11.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION							
Comment: INSPECT POWDER COAT CXOS(2122)									
12.0	PACKAGING 1	PACKAGING RESOURCE #1							
Comment: PACKAGING RESOURCE #1									
		ng a permanent fine point marker with the following:							
	TCCA-PDA, Dart Aerospace								
	P/N: D3319-3, B/N: BXXXXX								
	For Product Eligibility see PD	A05-18							
	and Stock	/12/22 (1) 1X							
	Location:	(v4/12/22 V X							

Date: User: Wednesday, 11/16/2005 1:09:52 PM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 24210

Part Number: D33193

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL Inspection Level 21

B 05/2/22

Job Completion



1 05.02.22 06/01/03 (1)

Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Nov 08, 2005

11:10 am

Work Order No : 0024210

Project Name : D3319-3 Project For : WK537 Work Order Type : Main

Main WO Number ::

House Part Number: D3319-3

Description : Wearplate

Manufactured : Yes

Amount Req'd:

Amount Done : 2 Start Date : 09-02-05

Est Finish Date : 09-12-05

Act Finish Date

Drawings Reqd : No

Ok for Approval Approval Rec'd

Department Code:

Burden Flags : NNNNNNN WO Status : Open

Invoice State : Not Invoiced

Invoice Date

Invoice Number :

Invoice Amount : 0.00

Order Entry No :

OE Value 0.00

Est Margin 0.000% Actual Margin : 0.000%

Part/All Posted to Finished Goods

=======================================		Estimated	Actual	Var. %	Posted	To Post
Material Cost		0.00	77.44	100.00	77.44	0.00
	:	0.00 0.00	0.00 0.00	0.00 0.00	0.00	0.00
Production Hours Production Cost	:	0.00 0.00	6.67 114.60	100.00	84.60	30.00
Packaging Hours Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost CNC Hours	:	0.00 0.00	0.00 0.00	0.00	0.00	0.00
CNC Misc. Hours	: :	0.00	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00	0.00
Burden	:	0.00	0.00	0.00		
Total Cost Margin Selling Cost	:	0.00 0.000 0.000	192.04 0.000 192.04	100.00		

Estimated Actual Labour Hrs/Amount Done : 0.00 3.33 Profits/(Loss) 0.00 -192.04)